

with a hex key center and slightly tighten the 2 back external M6x30mm screws leaving the frame loose



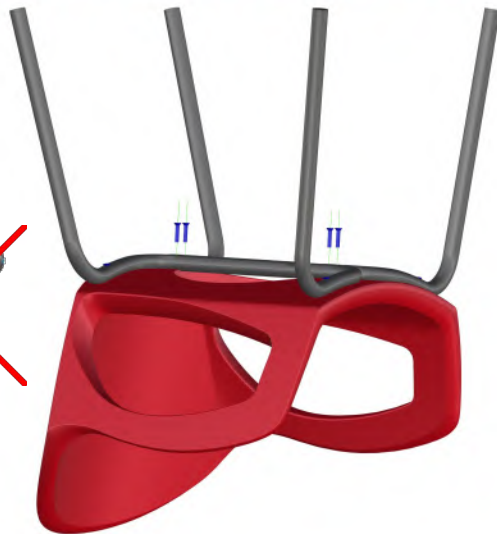
moving the frame center and completely tighten the 2 front external M6x30mm screws by using a hex key only



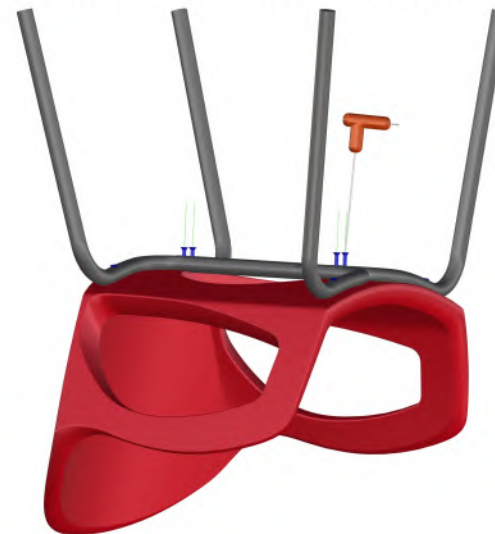
with a hex key only tighten the 2 back external M6x30mm screws and fix them



3 place the 4 central screws M6 x 35mm



4 center the 4 central screws and fix them with the hex key only



5 all 8 screws are now fixed insert the 4 plastic caps

